

Work Order ID 63833

Tuesday, November 16, 2010 8:21:10 AM



RUSH

Page 1

Item ID: D4273-041
Revision ID: PRELIM
Item Name: Basket Base Assembly, LH
Start Date: 11/16/2010 Start Qty: 1.00
Required Date: 11/19/2010 Req'd Qty: 1.00
Reference:

Accept



Setup Start



Stop



Cust Item ID:
Customer:

PRELIMINARY ISSUE



Approvals: Process Plan: mf Date: 10-11-16 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4273	PA1								
100	Weld per dwg A/R S.S. rod Batch: <u>11585</u> Large Fab	0.00							
									
Large Fab	Memo	0.00							
Large Fab	1- assemble ribs and handle plates, weld as per dwg D4273 using DT9610A ***inspect before welding mesh*** 2- tack weld mesh on basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket***								
110	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
									
QC	Memo	0.00							
Quality Control									

10-11-18

10-11-18 1 D JE 10/11/18

[REDACTED]

Tuesday, November 16, 2010 8:21:10 AM



[REDACTED]

[illegible]

Customer:

1. The first step is to identify the problem or question that needs to be addressed. This involves understanding the context and the specific requirements of the task.

2. Next, it is important to gather relevant information and data. This can be done through research, consultation with experts, or by analyzing existing resources.

3. Once the information is gathered, the next step is to develop a plan or strategy. This involves breaking down the problem into smaller, manageable parts and determining the best approach to solve each part.

4. After the plan is developed, the next step is to implement the solution. This involves putting the plan into action and monitoring the progress to ensure that the solution is effective.

5. Finally, it is important to evaluate the results of the solution. This involves comparing the actual outcomes with the expected results and identifying any areas for improvement.

[illegible][illegible][illegible]

Stop

**Insp.
Stamp**

See FAI for drug deviations.

[REDACTED]

QC

Memo

0,00

Used for Eng Testing.

Quality Control

125

Pressure Wash per QSI005 4.3

0.00

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

HandFinish

Memo

0.00

Hand Finishing

[illegible]

Page 3

**Setup Start**

Stop

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run Start

Stop

**Insp.
Stamp**

0.00

00000000000000000000

Powdercoat

Powder Coating

Memo

0.00

1- Plug holes and mask only interior of hinge (3) prior to powder coat *11-115051*

1ST COAT:

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

*****2nd coat if necessary*****

2ND COAT:

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

140

QC3- Inspect Part Finish

0.00

...the ...

QC

Quality Control

Memo

0.00

→ For test flight






only



Συνολικά



Work Order ID 63833


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Tuesday, November 16, 2010 8:21:10 AM

Item ID: D4273-041 Accept  Setup Start 
Revision ID: PRELIM Stop 
Item Name: Basket Base Assembly, LH
Start Date: 11/16/2010 Start Qty: 1.00  Cust Item ID:
Required Date: 11/19/2010 Req'd Qty: 1.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 	Identify as per dwg & Stock Location: _____	0.00							
Packaging Packaging	Memo	0.00							
160 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

Rev. P. A. 
Rev. PAT TERRY 101123
ME 10-11-30
POSITIVE RECALL
EFFECTIVE 101130 AUTH C
RELEASED _____ DATE _____

Picklist Print

Tuesday, November 16, 2010 8:21:09 AM

Work Order ID: 63833



Parent Item: D4273-041



Parent Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010

Required Date: 11/19/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.16 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3913-1		Manufactured	No			100	Each	6.0000	1	1			
Rib													

B63752



SAD 10-11-16

Location	Loc Qty	Loc Code
WA	6	
59842	1	
60674	2	
60731	3	

D3913-3		Manufactured	No			100	Each	4.0000	1	1			
Rib													

B63753



SAD 10-11-16

Location	Loc Qty	Loc Code
WA	4	
60323	1	
60675	3	

D3913-9		Manufactured	No			100	Each	4.0000	1	1			
Hinge Rib													

B63754



SAD 10-11-16

Location	Loc Qty	Loc Code
WA	4	
60322	1	
60704	3	

Picklist Print

Tuesday, November 16, 2010 8:21:10 AM

Page 2

Work Order ID: 63833

Parent Item: D4273-041

Parent Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010

Required Date: 11/19/2010

Start Qty: 1.00

Required Qty: 1.00

D3916-5 Manufactured No 100 Each 13.0000 2 2



Light Rib

Location

Loc Qty

Loc Code

WA

13

57023

2

60321

2

60721

9

D3916-041 Manufactured No 100 Each 4.0000 2 2



Rib Assembly

Location

Loc Qty

Loc Code

WA

4

60046

1

60722

3

D4017-7 Manufactured No 100 Each 5.0000 1 1



Rib

Location

Loc Qty

Loc Code

WA

5

58929

2

61063

3

D4034-041 Manufactured No 100 Each 3.0000 1 1



Aft Upper Rib Assembly

Location

Loc Qty

Loc Code

WA

3

61064

3

D4277-3 Manufactured No 100 Each 0.0000 2 2



Rib

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Shop Packet Print

Page 2

Picklist Print

Tuesday, November 16, 2010 8:21:10 AM

Work Order ID: 63833

Parent Item: D4273-041

Parent Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010

Required Date: 11/19/2010

Start Qty: 1.00

Required Qty: 1.00

D4277-5	Manufactured	No	100	Each	0.0000	1	1	
Rib								SAD 10-11-16
D4277-17	Manufactured	No	100	Each	0.0000	1	1	
Rib								SAD 10-11-16
D4278-043	Manufactured	No	100	Each	0.0000	1	1	
Rib Assembly, Aft Cham								B63762 → ① Pl 10-11-16
D4278-045	Manufactured	No	100	Each	0.0000	1	1	
Rib Assembly, Fwd Cham								B63763 → ① Pl 10-11-16
D4278-047	Manufactured	No	100	Each	0.0000	1	1	
Upper Rib Assembly-Straight								SAD 10-11-16
D2581	Manufactured	No	100	Each	43.0000	2	2	
Mounting Bracket								Pl 10-11-16

Location

Loc Qty

Loc Code

WA

43

61953

20

63493

23

D3913-15

Manufactured No

100

Each

6.0000

1

1



Wide Handle Plate

Location

Loc Qty

Loc Code

WA

6

60732

6

①

Picklist Print

Tuesday, November 16, 2010 8:21:10 AM

Page 4

Work Order ID: 63833

Parent Item: D4273-041

Parent Item Name: Basket Base Assembly, LH

Start Date: 11/16/2010

Required Date: 11/19/2010

Start Qty: 1.00

Required Qty: 1.00

D4016-1
Hinge Half, Base

Manufactured No

100

Each

9.0000

3

3

Location

Loc Qty

Loc Code

ST109

9

61062

9

D4021-1
Handle Plate

Manufactured No

100

Each

12.0000

3

Location

Loc Qty

Loc Code

ST109

5

57086

5

WA

7

60677

7

D4279-1
Mesh, Base

Manufactured No

100

Each

0.0000

1

1

D4279-3
Mesh, Chamfer

Manufactured No

100

Each

0.0000

1

1

D4279-5
End Mesh, Basket

Manufactured No

100

Each

0.0000

1

1

D4279-7
End Mesh, Basket

Manufactured No

100

Each

0.0000

1

1

D4279-9
End Mesh, Basket

Manufactured No

100

Each

0.0000

1

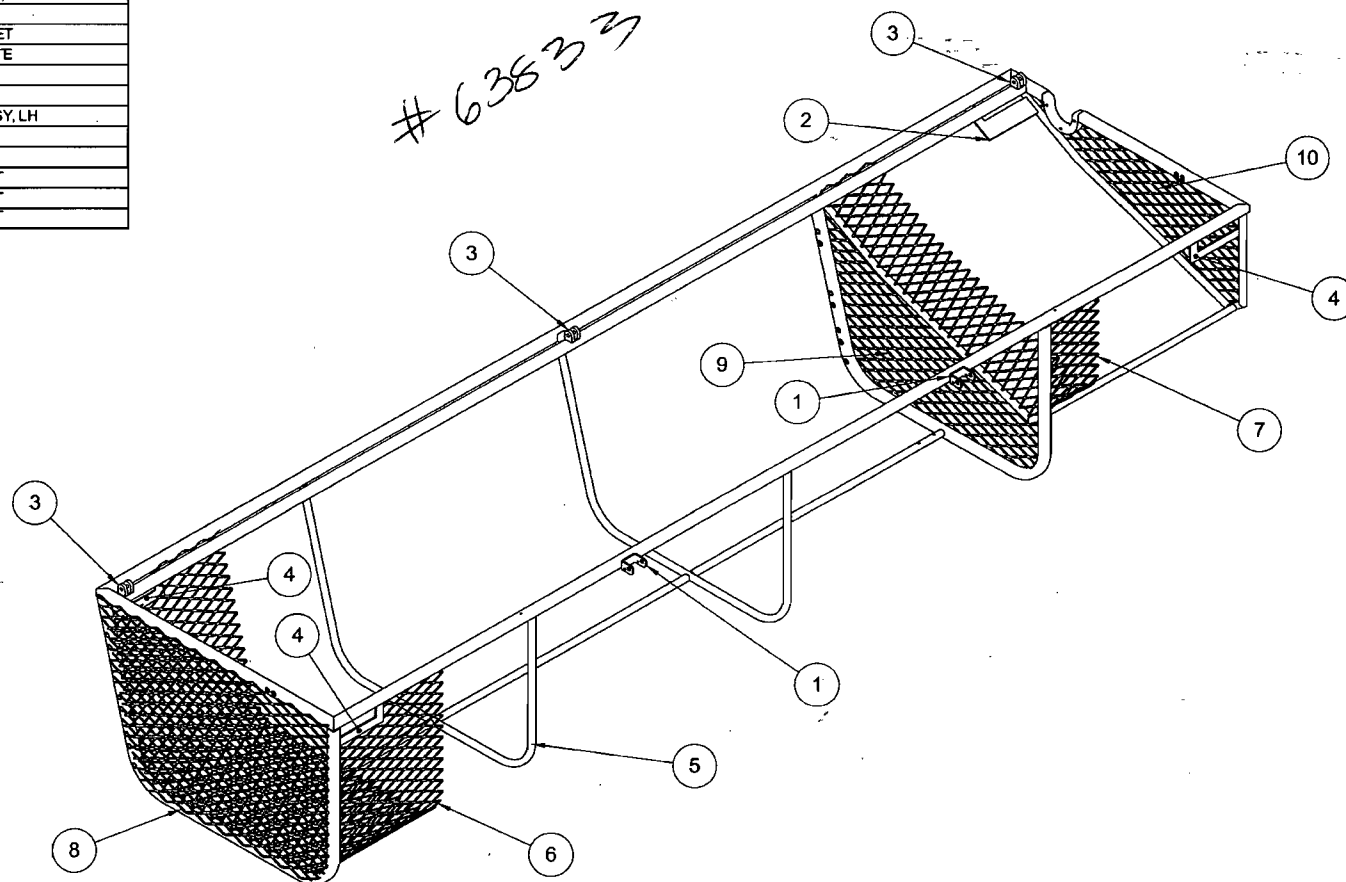
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Tuesday, November 16, 2010 8:21:10 AM

Shop Packet Print

Page 4

ITEM	QTY -041	PART NUMBER	DESCRIPTION
		D4273-041	BASKET BASE ASSY, LH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-141	BASKET FRAME ASSY, LH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	1	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 42 lbs APPROX
 - 8) WELD PER DART QSI 004
 - 9) MASK HOLES PRIOR TO POWDER COAT
 - 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

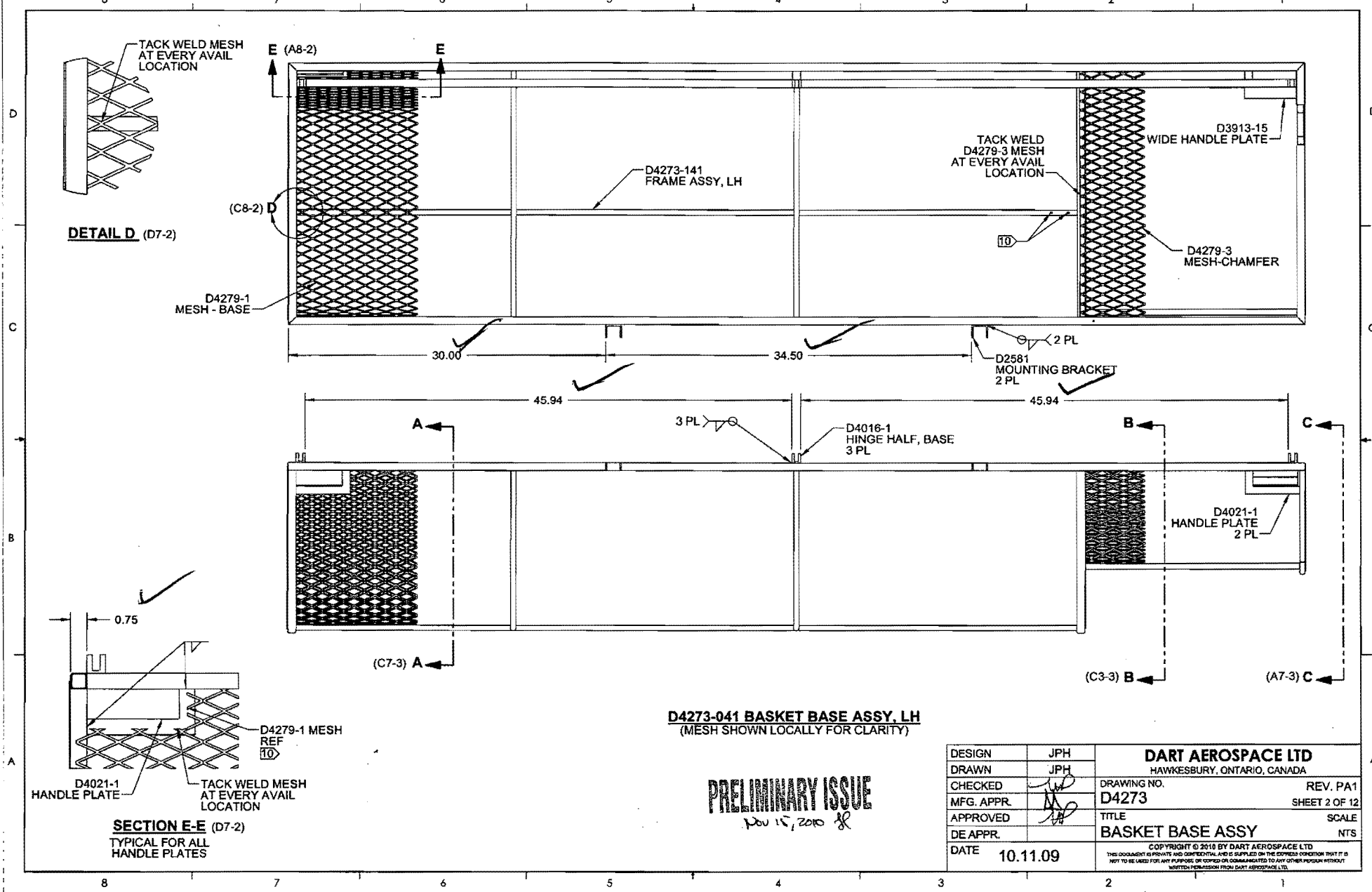
D4273-041 BASKET BASE ASSY, LH
(MESH SHOWN LOCALLY FOR CLARITY)

PRELIMINARY ISSUE
Nov 15, 2010

PA1	PRELIMINARY	JPH	10.11.09
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH		
DRAWN	JPH		
CHECKED	JPH		
MFG. APPR.	JPH		
APPROVED	JPH		
DE APPR.			
DATE	10.11.09		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4273	REV. PA1 SHEET 1 OF 12
TITLE BASKET BASE ASSY	SCALE NTS
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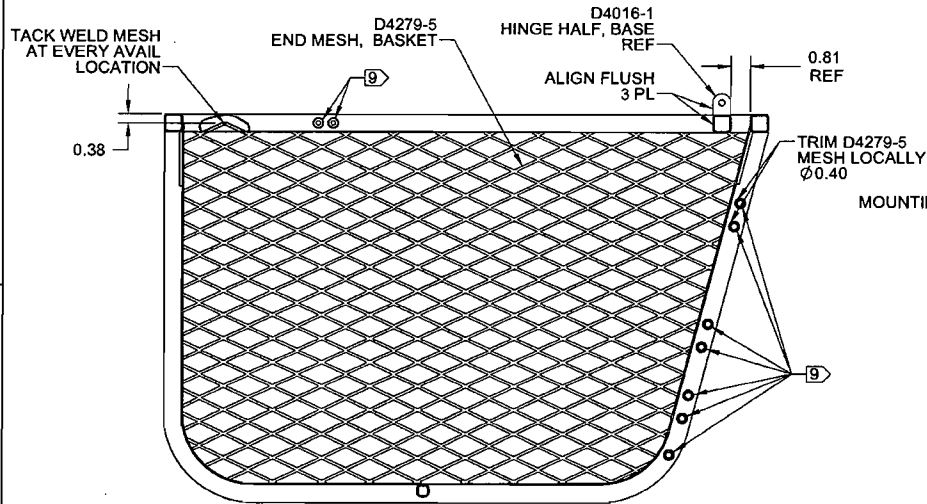
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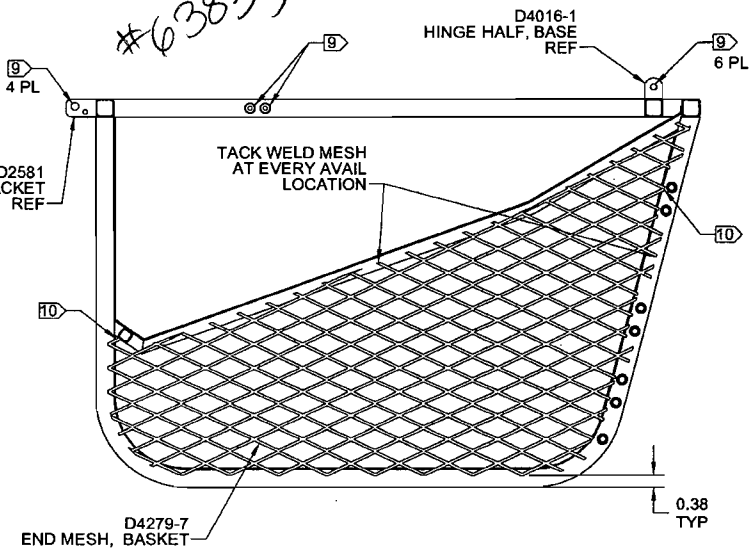
D4273-041 BASKET BASE ASSY, LH
(MESH SHOWN LOCALLY FOR CLARITY)

PRELIMINARY ISSUE
Nov 15, 2010

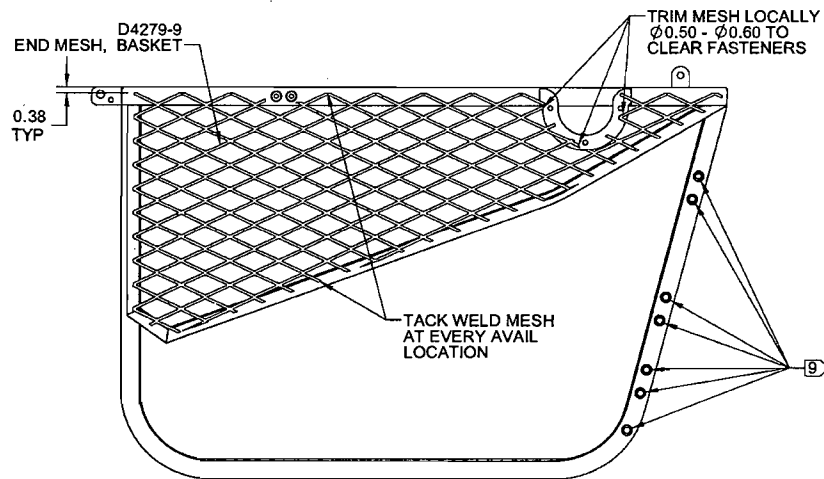
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO. D4273	REV. PA1
MFG. APPR.	JPH	TITLE BASKET BASE ASSY	SHEET 2 OF 12
APPROVED	JPH	SCALE	NTS
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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SECTION A-A (A6-2)






SECTION B-B (A2-2)
(MESH SHOWN LOCALLY FOR CLARITY)

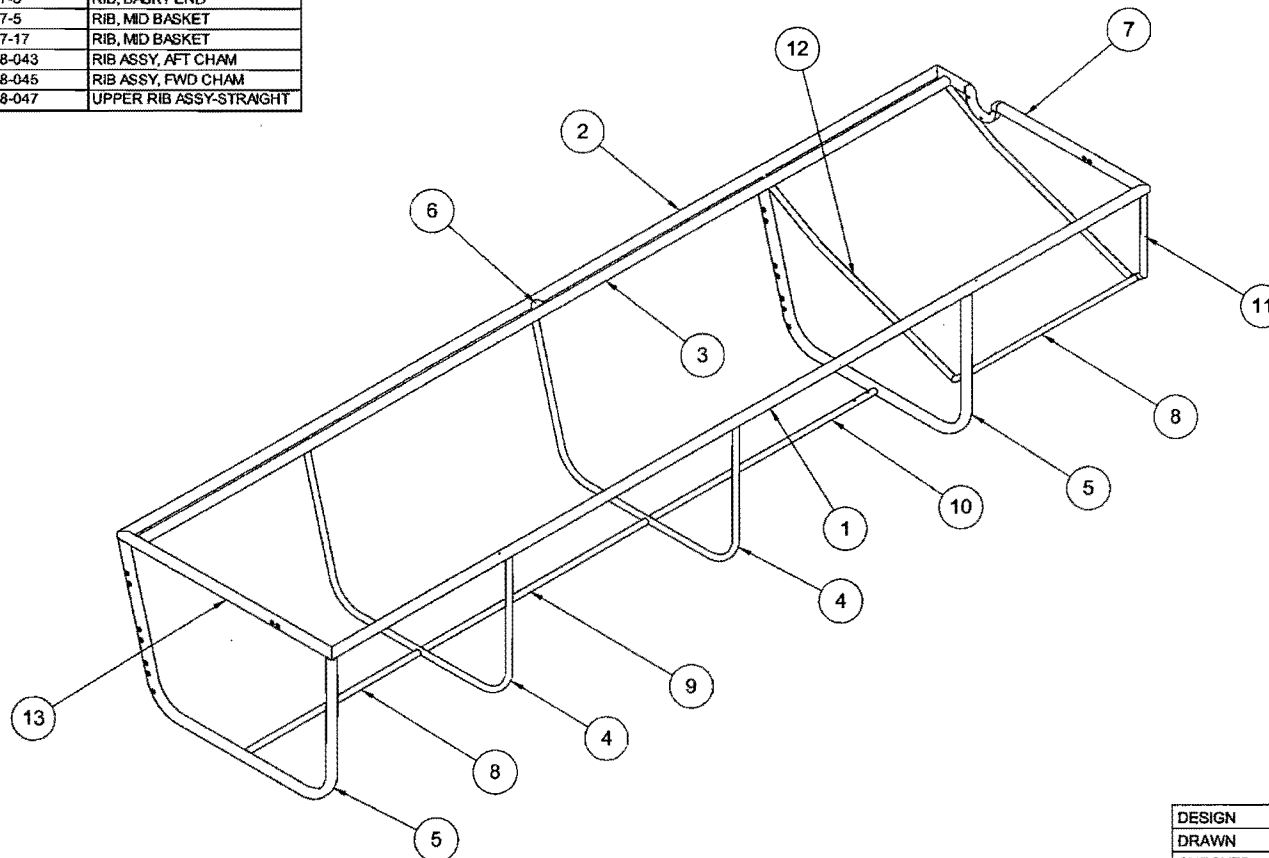


SECTION C-C (A1-2)
(MESH SHOWN LOCALLY FOR CLARITY)

PRELIMINARY ISSUE
Nov 15, 2010 fl.

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4273	REV. PA1
MFG. APPR.		SHEET 3 OF 12	
APPROVED		TITLE	SCALE
DE APPR.		BASKET BASE ASSY NTS	
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ITEM	QTY	PART NUMBER	DESCRIPTION
	1	D4273-141	BASKET FRAME ASSY, LH
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	1	D3913-9	HINGE RIB
4	2	D3916-5	LIGHT RIB
5	2	D3916-041	RIB ASSY
6	1	D4017-7	RIB
7	1	D4034-041	AFT UPPER RIB ASSY
8	2	D4277-3	RIB, BASKET END
9	1	D4277-5	RIB, MID BASKET
10	1	D4277-17	RIB, MID BASKET
11	1	D4278-043	RIB ASSY, AFT CHAM
12	1	D4278-045	RIB ASSY, FWD CHAM
13	1	D4278-047	UPPER RIB ASSY-STRAIGHT

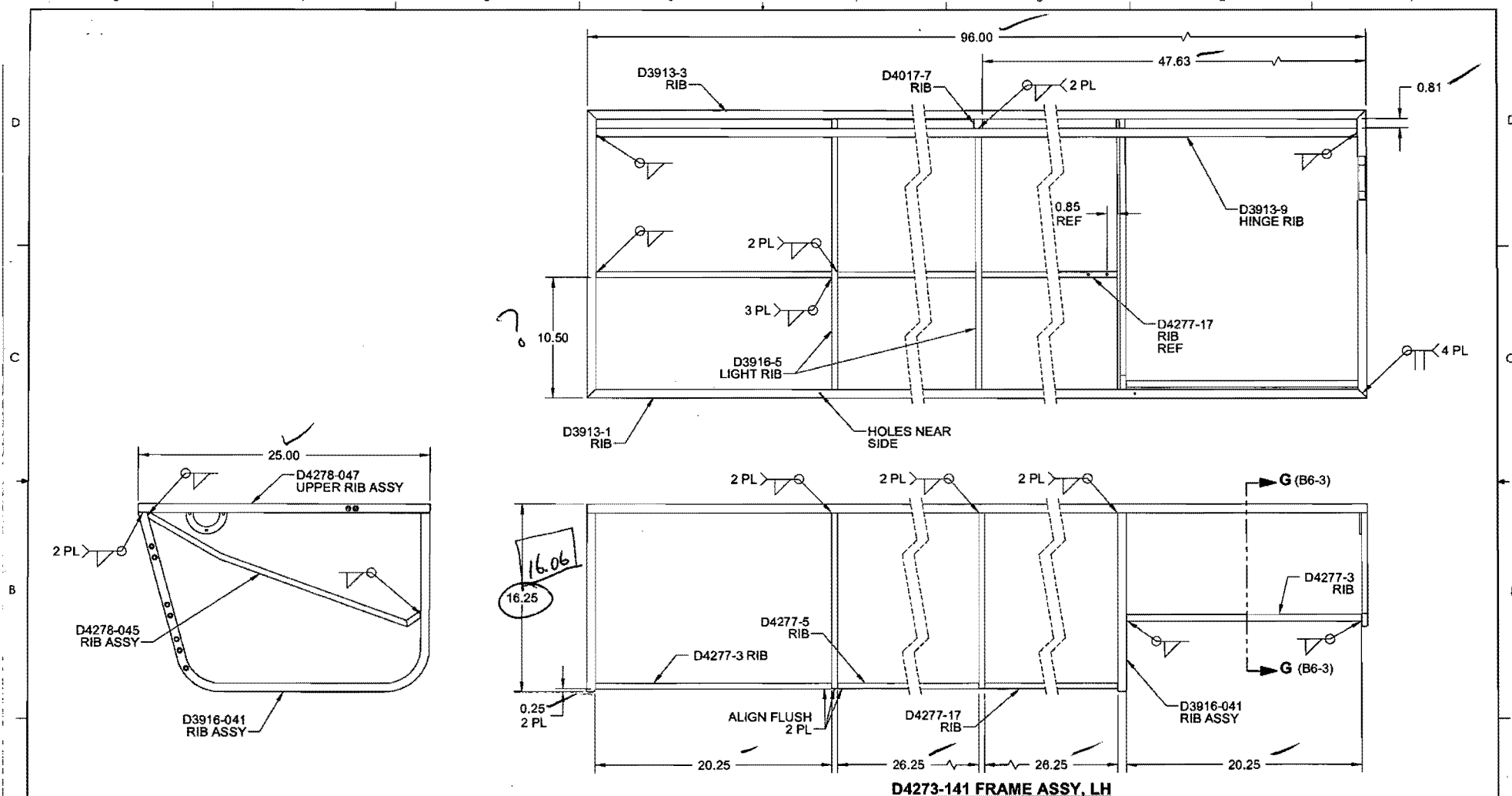


D4273-141 FRAME ASSY, LH

PRELIMINARY ISSUE
Nov 15, 200 fl.

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO. D4273	REV. PA1
MFG. APPR.	JPH	TITLE BASKET BASE ASSY	SHEET 4 OF 12
APPROVED	JPH	SCALE	NTS
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DATE	10.11.09		

#63833



NOTES:

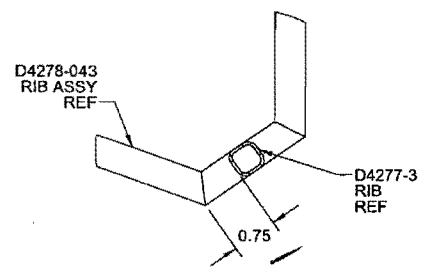
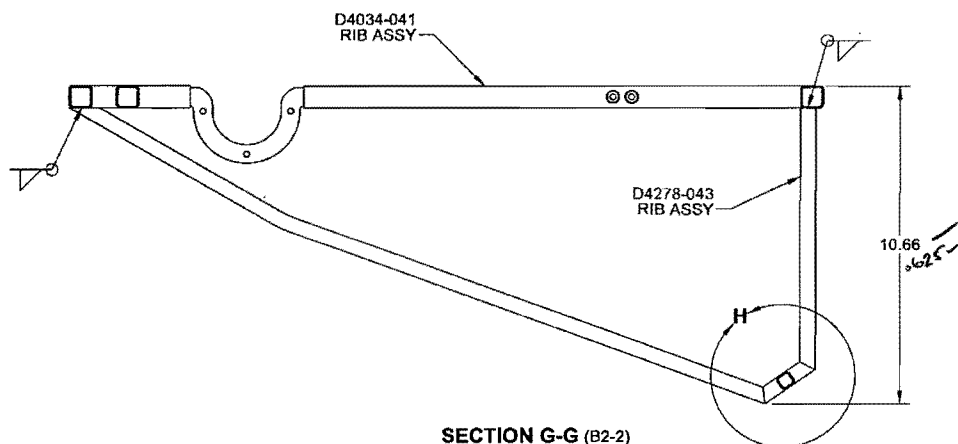
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT FOR XX.XX DIMS: ± 0.06
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 22.14 lbs
- 8) WELD PER DART QSI 004

PRELIMINARY ISSUE

Nov 15, 2010 fl

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. PA1
MFG. APPR.	<i>[Signature]</i>	D4273	SHEET 5 OF 12
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
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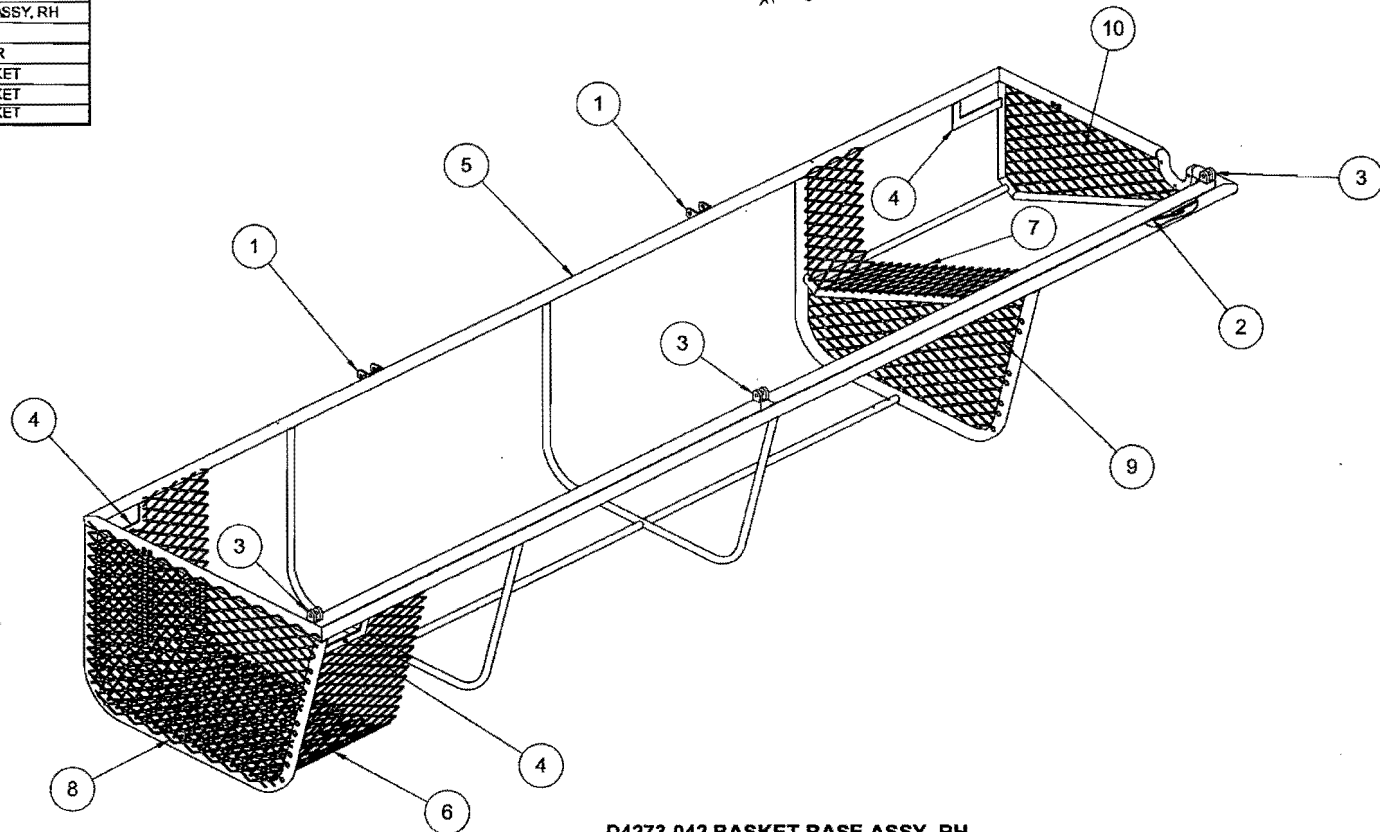
#63833



PRELIMINARY ISSUE
Nov 15, 2010 JPH

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4273	REV. PA1
MFG. APPR.	<i>[Signature]</i>	SHEET 6 OF 12	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
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ITEM	QTY	PART NUMBER	DESCRIPTION
	1	D4273-042	BASKET BASE ASSY, RH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-142	BASKET FRAME ASSY, RH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	1	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET



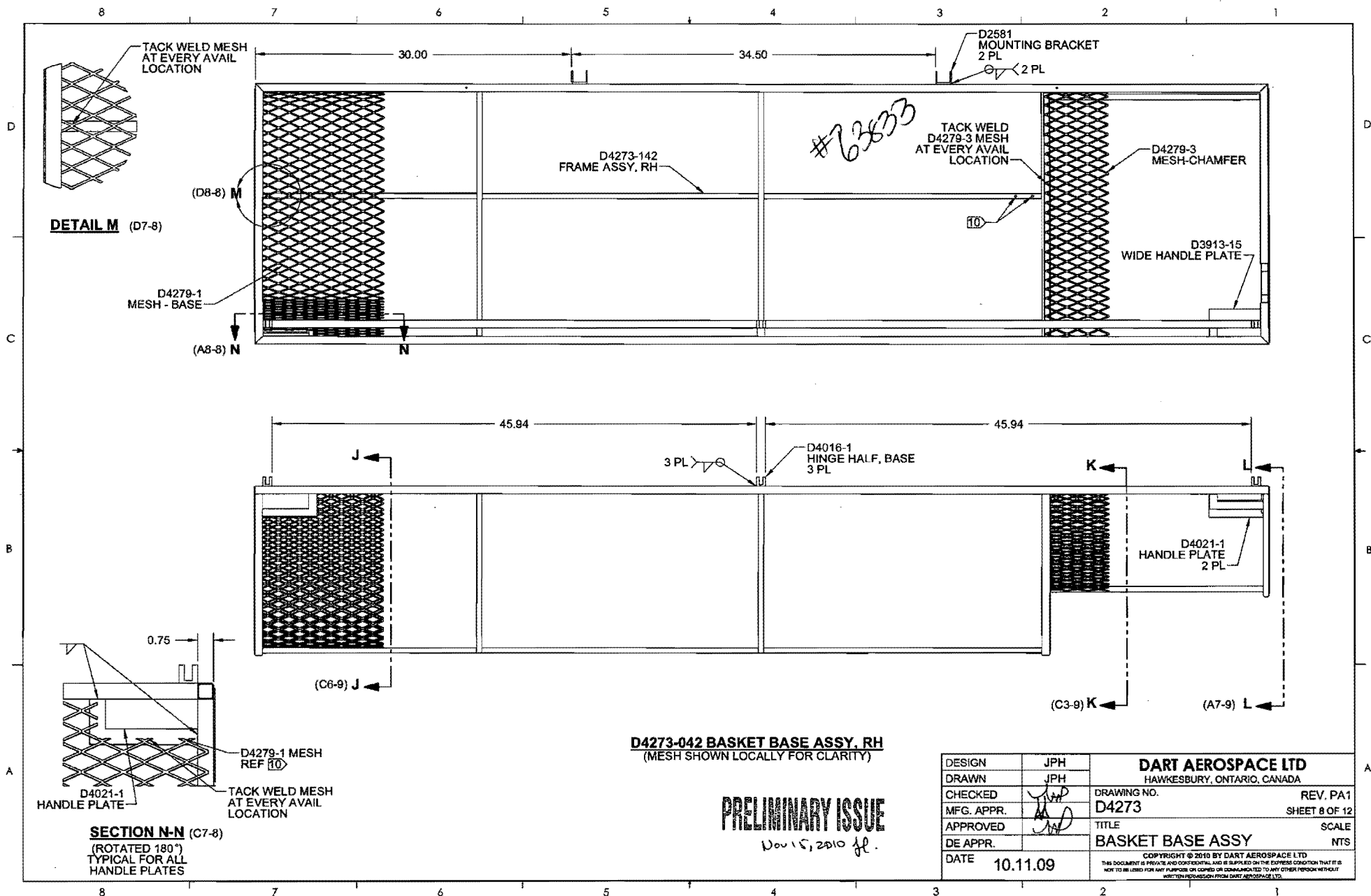
D4273-042 BASKET BASE ASSY, RH

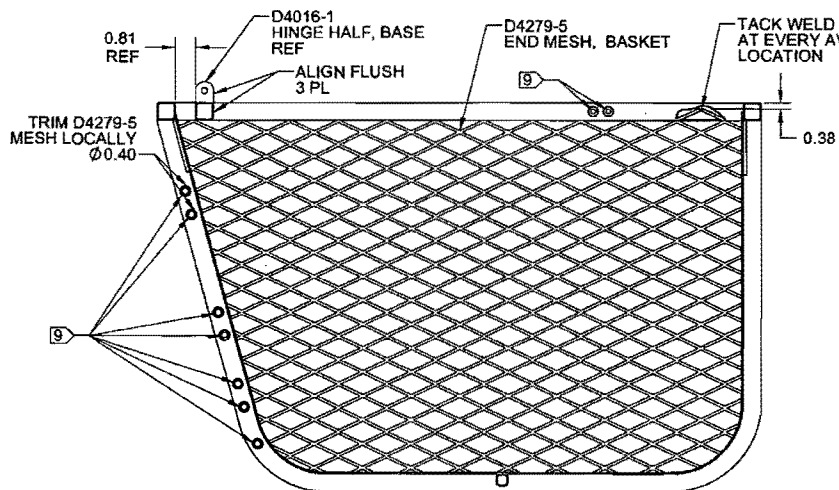
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 42 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

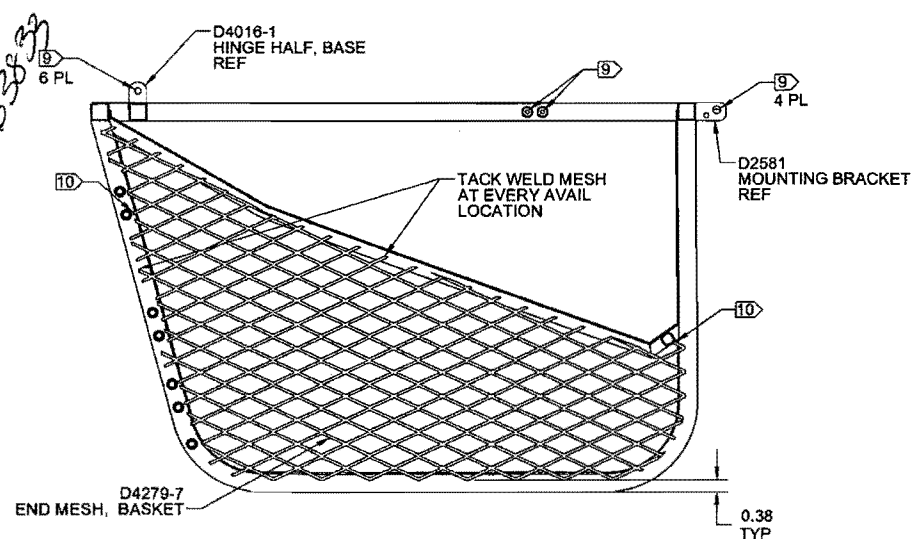
PRELIMINARY ISSUE
POW 15, 2010 fl.

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4273	REV. PA1
MFG. APPR.	<i>[Signature]</i>	SHEET 7 OF 12	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
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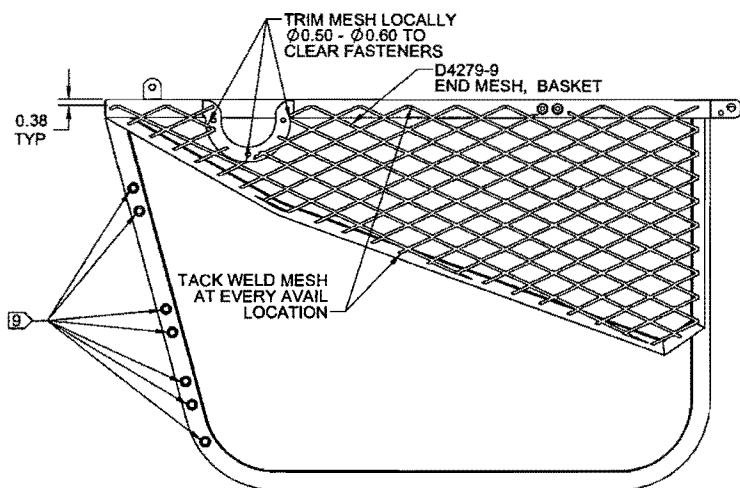




SECTION J-J (A7-8)



SECTION K-K (A2-8)
(MESH SHOWN LOCALLY FOR CLARITY)

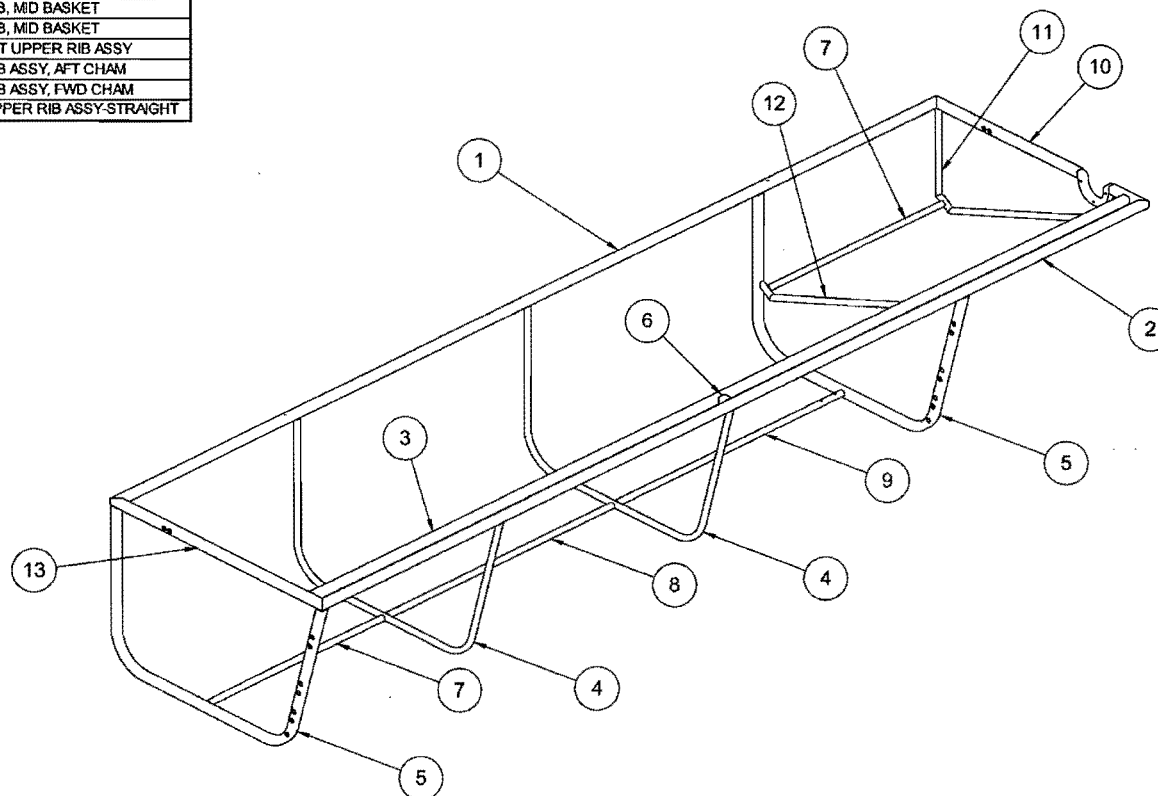


SECTION L-L (A7-8)
(MESH SHOWN LOCALLY FOR CLARITY)

PRELIMINARY ISSUE
Nov 15, 2010 R.

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. PA1
MFG. APPR.	<i>[Signature]</i>	D4273	SHEET 9 OF 12
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
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ITEM	QTY	PART NUMBER	DESCRIPTION
	1	D4273-142	BASKET FRAME ASSY, RH
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	1	D3913-9	HINGE RIB
4	2	D3916-5	LIGHT RIB
5	2	D3916-041	RIB ASSY
6	1	D4017-7	RIB
7	2	D4277-3	RIB, BASKT END
8	1	D4277-5	RIB, MID BASKET
9	1	D4277-17	RIB, MID BASKET
10	1	D4278-041	AFT UPPER RIB ASSY
11	1	D4278-043	RIB ASSY, AFT CHAM
12	1	D4278-045	RIB ASSY, FWD CHAM
13	1	D4278-047	UPPER RIB ASSY-STRAIGHT

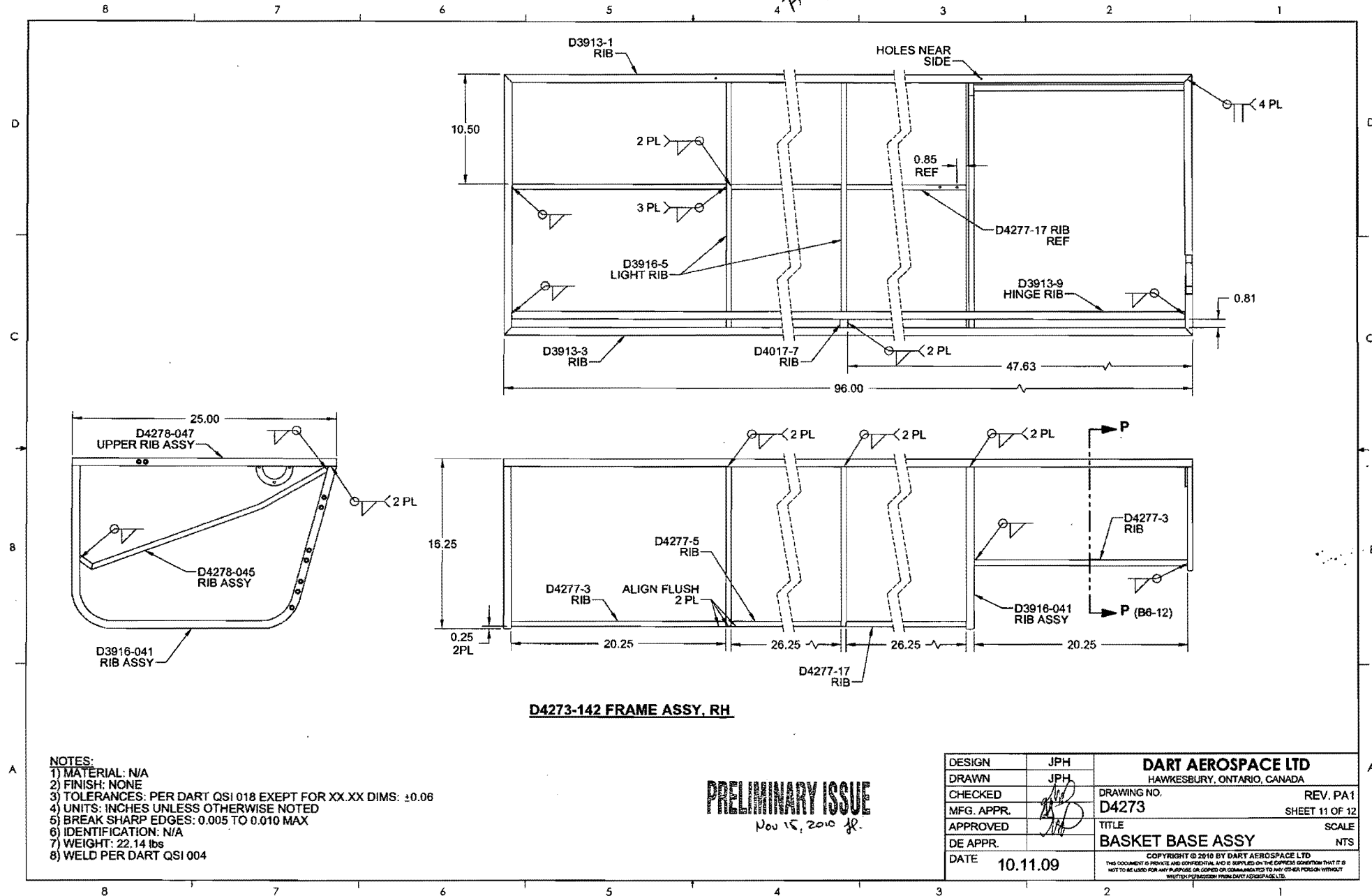


D4273-142 FRAME ASSY, RH

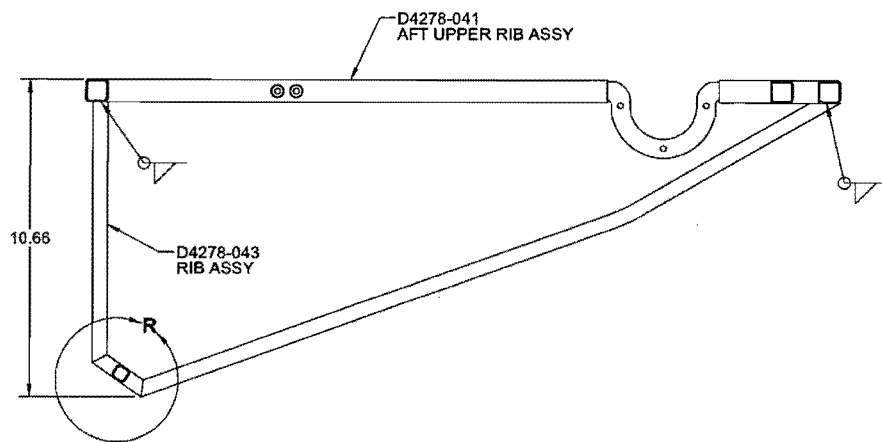
PRELIMINARY ISSUE
Nov 15, 2010 fl.

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4273	REV. PA1
MFG. APPR.	<i>[Signature]</i>		SHEET 10 OF 12
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
DATE	10.11.09	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

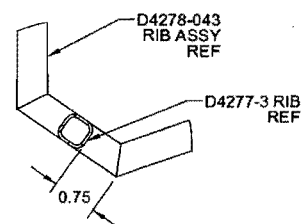
#63033



#638 33



SECTION P-P (B2-11)

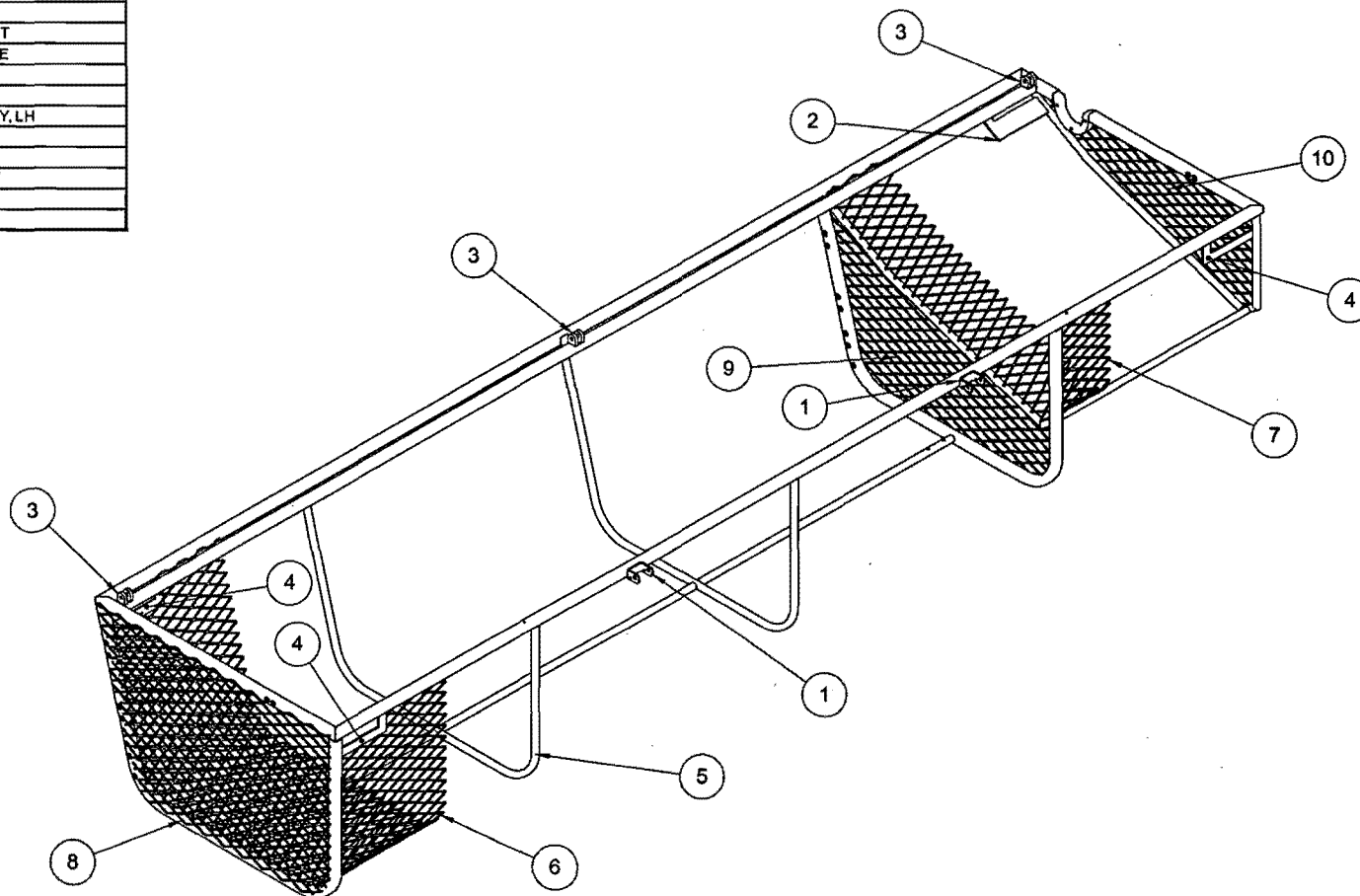


DETAIL R

PRELIMINARY ISSUE
Nov 15, 2010 fl

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO. D4273	REV. PA1
MFG. APPR.	JPH	TITLE	SHEET 12 OF 12
APPROVED	JPH	BASKET BASE ASSY	SCALE
DE APPR.			NTS
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ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D4273-041	BASKET BASE ASSY, LH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-141	BASKET FRAME ASSY, LH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	1	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET

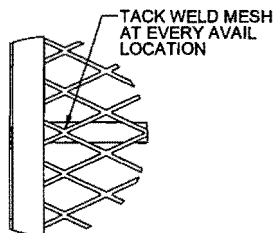


D4273-041 BASKET BASE ASSY, LH
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 42 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D4273	SHEET 1 OF 12
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	BASKET BASE ASSY	NTS
DATE	10.11.25	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



DETAIL D (D7-2)

D4279-1
MESH - BASE

(C8-2) D

E (A8-2)

30.00

D4273-141
FRAME ASSY, LH

34.50

TACK WELD
D4279-3 MESH
AT EVERY AVAIL
LOCATION

10

D3913-15
WIDE HANDLE PLATE

D4279-3
MESH-CHAMFER

D2581
MOUNTING BRACKET
2 PL

45.94

A

3 PL

D4016-1
HINGE HALF, BASE
3 PL

45.94

B

D4021-1
HANDLE PLATE
2 PL

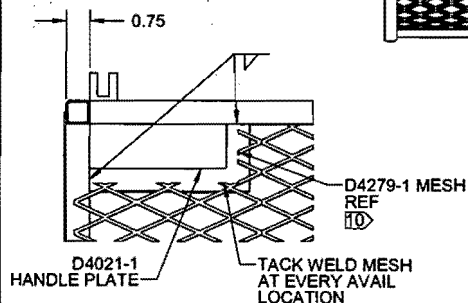
C

(C7-3) A

(C3-3) B

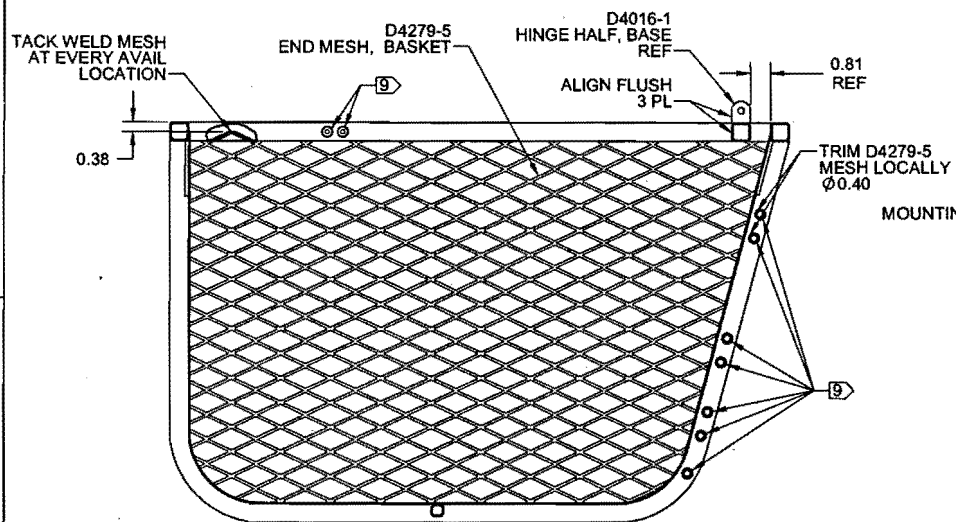
(A7-3) C

D4273-041 BASKET BASE ASSY, LH
(MESH SHOWN LOCALLY FOR CLARITY)

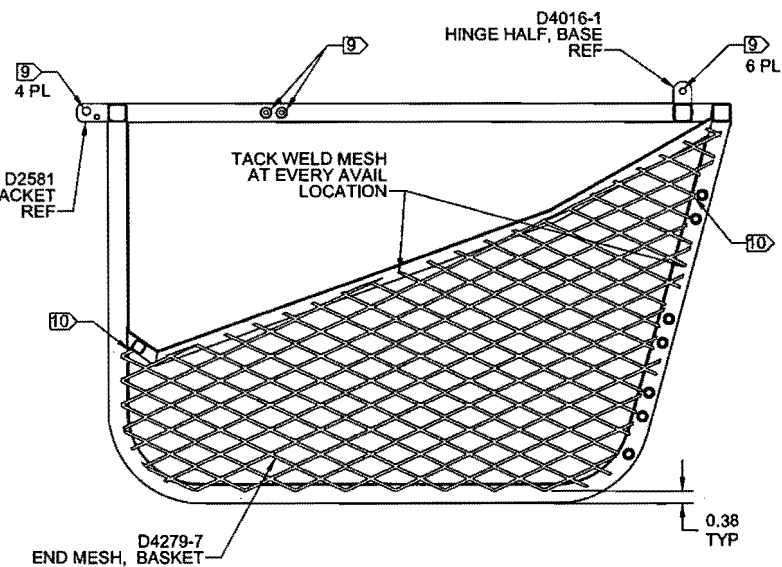


SECTION E-E (D7-2)
TYPICAL FOR ALL
HANDLE PLATES

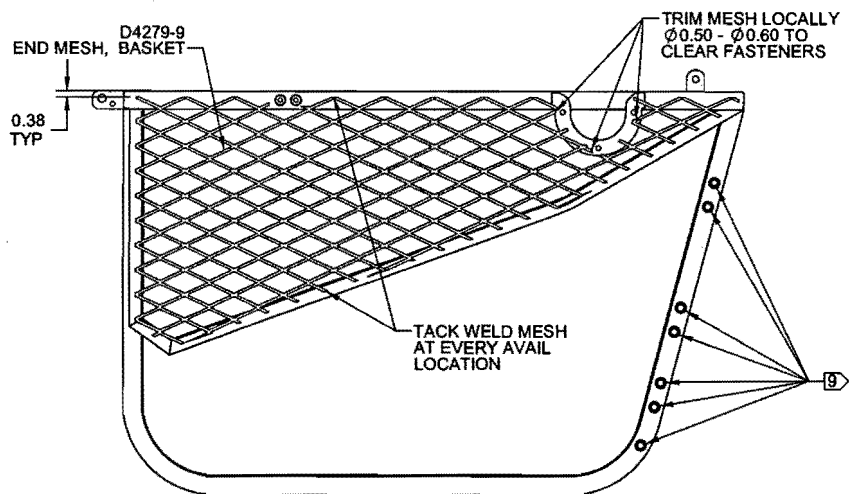
DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D4273	SHEET 2 OF 12
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	BASKET BASE ASSY	NTS
DATE	10.11.25	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR EXPOSED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



SECTION A-A (A6-2)



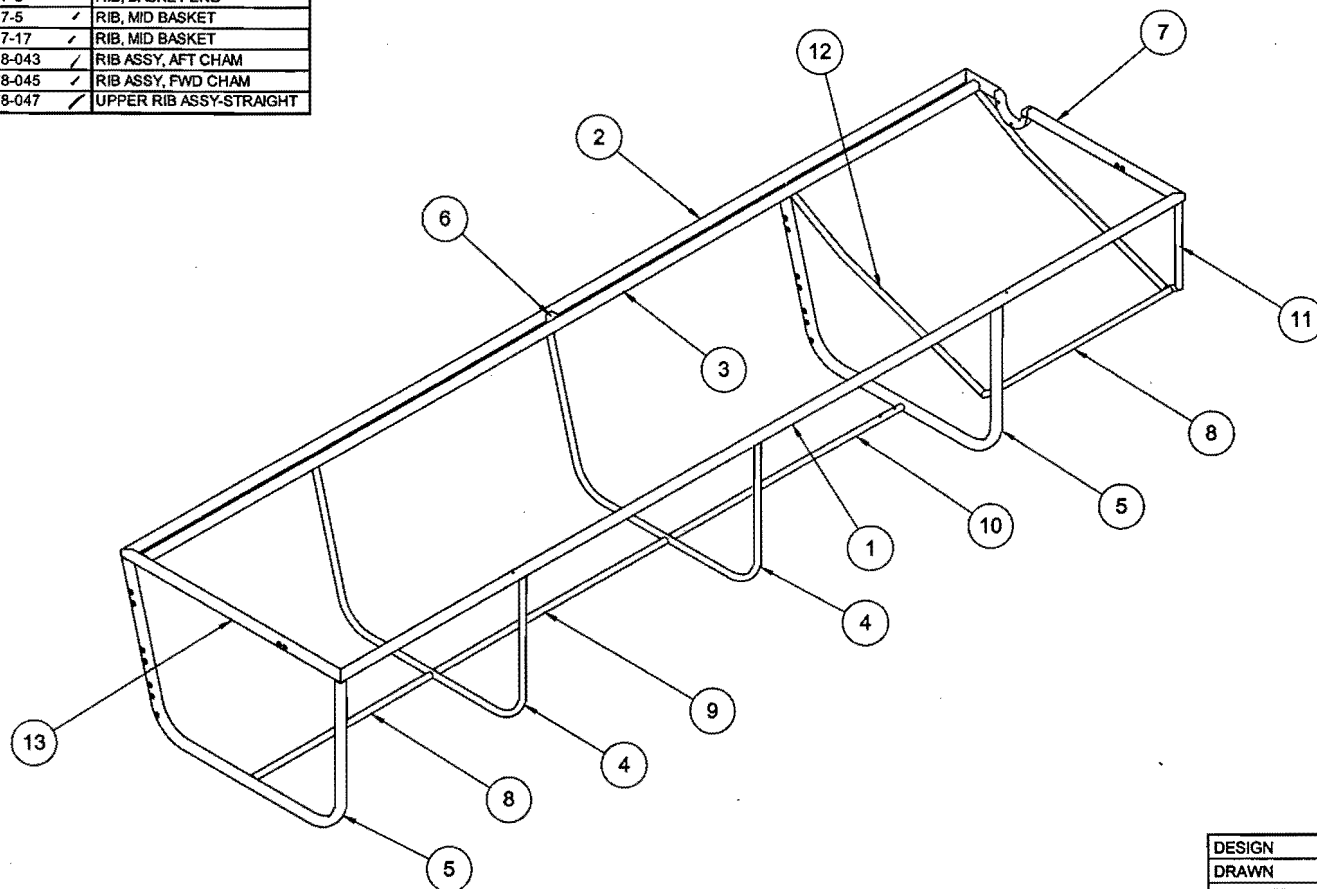
SECTION B-B (A2-2)
(MESH SHOWN LOCALLY FOR CLARITY)



SECTION C-C (A1-2)
(MESH SHOWN LOCALLY FOR CLARITY)

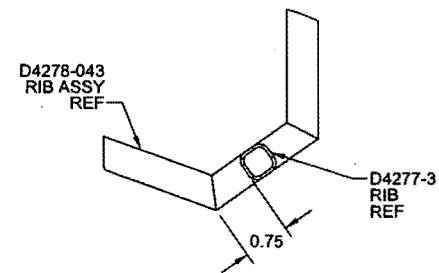
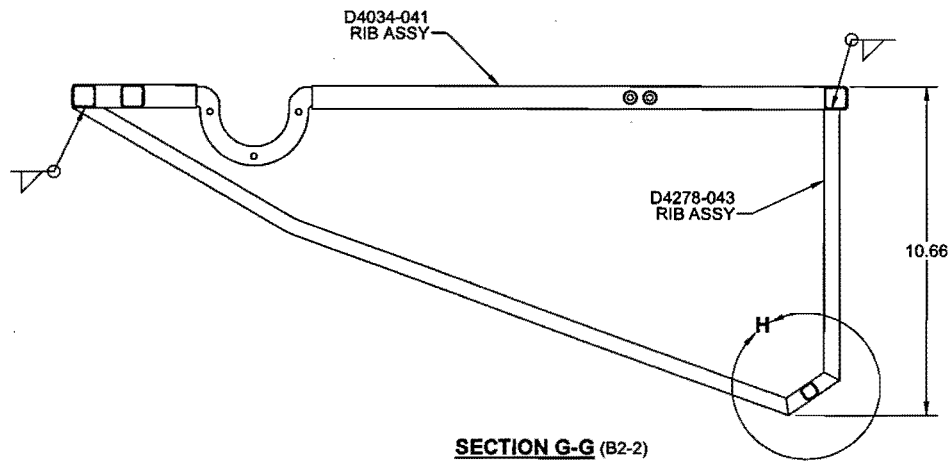
DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D4273	SHEET 3 OF 12
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	BASKET BASE ASSY	NTS
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ITEM	QTY	PART NUMBER	DESCRIPTION
	141	D4273-141	BASKET FRAME ASSY, LH
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	1	D3913-9	HINGE RIB
4	2	D3916-5	LIGHT RIB
5	2	D3916-041	RIB ASSY
6	1	D4017-7	RIB
7	1	D4034-041	AFT UPPER RIB ASSY
8	2	D4277-3	RIB, BASKET END
9	1	D4277-5	RIB, MID BASKET
10	1	D4277-17	RIB, MID BASKET
11	1	D4278-043	RIB ASSY, AFT CHAM
12	1	D4278-045	RIB ASSY, FWD CHAM
13	1	D4278-047	UPPER RIB ASSY-STRAIGHT



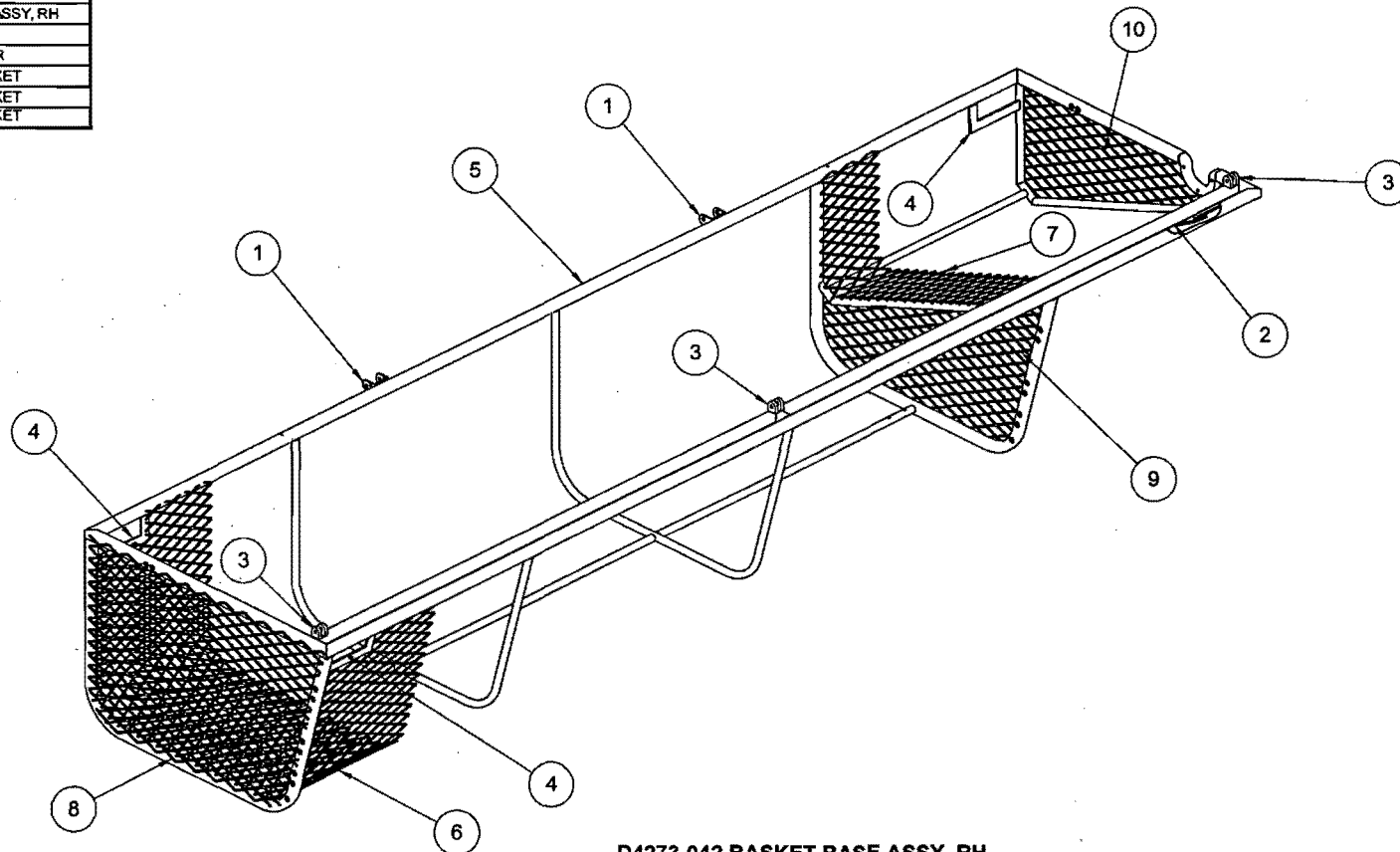
D4273-141 FRAME ASSY, LH

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D4273	SHEET 4 OF 12
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	BASKET BASE ASSY	NTS
DATE	10.11.25	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4273	REV. A
MFG. APPR.	<i>[Signature]</i>	TITLE BASKET BASE ASSY	SHEET 6 OF 12
APPROVED	<i>[Signature]</i>	SCALE NTS	
DE APPR.	<i>[Signature]</i>	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	10.11.25		

ITEM	QTY	PART NUMBER	DESCRIPTION
	1	D4273-042	BASKET BASE ASSY, RH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	3	D4016-1	HINGE HALF, BASE
4	3	D4021-1	HANDLE PLATE
5	1	D4273-142	BASKET FRAME ASSY, RH
6	1	D4279-1	MESH - BASE
7	1	D4279-3	MESH - CHAMFER
8	1	D4279-5	END MESH, BASKET
9	1	D4279-7	END MESH, BASKET
10	1	D4279-9	END MESH, BASKET

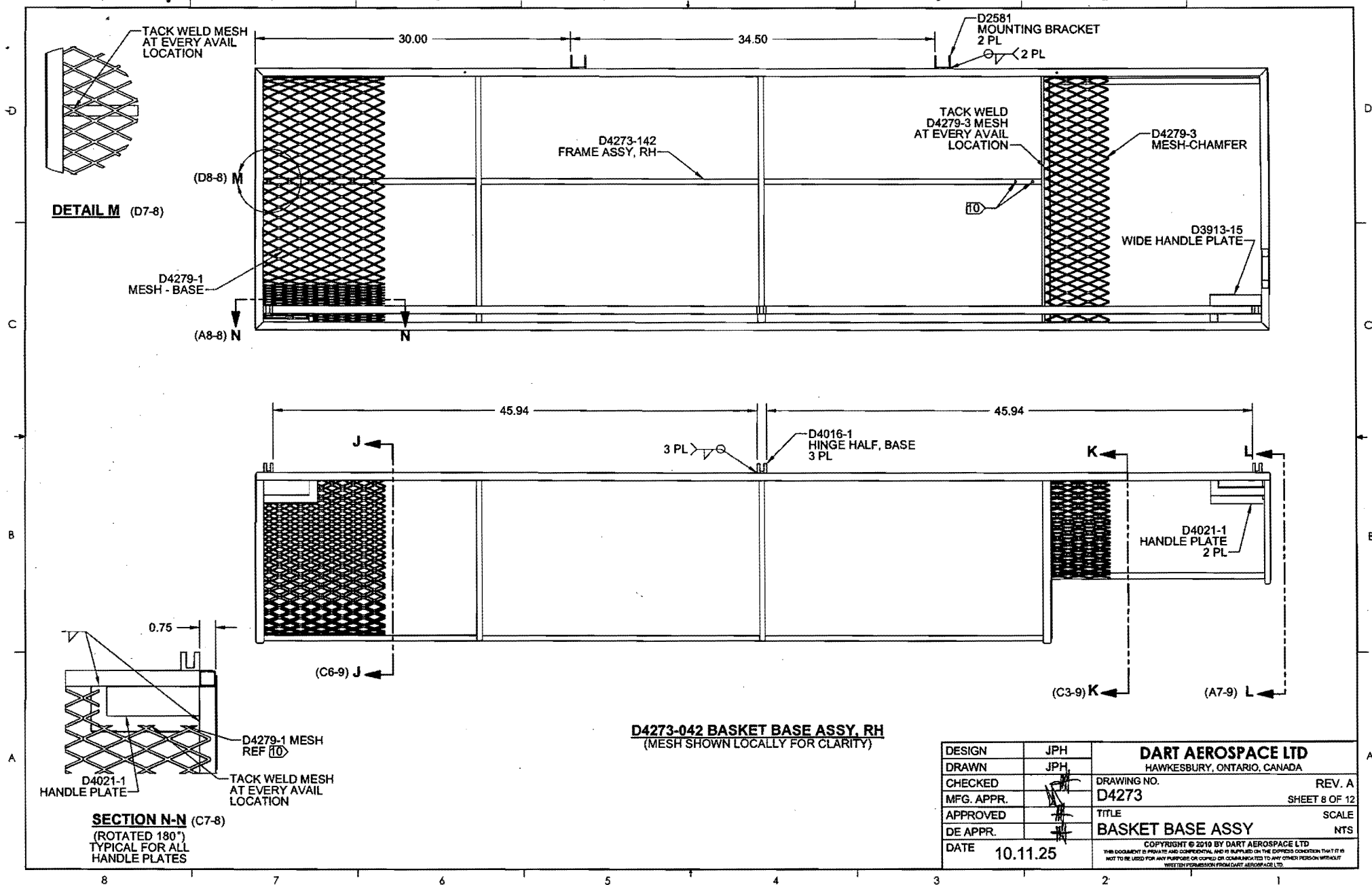


D4273-042 BASKET BASE ASSY, RH

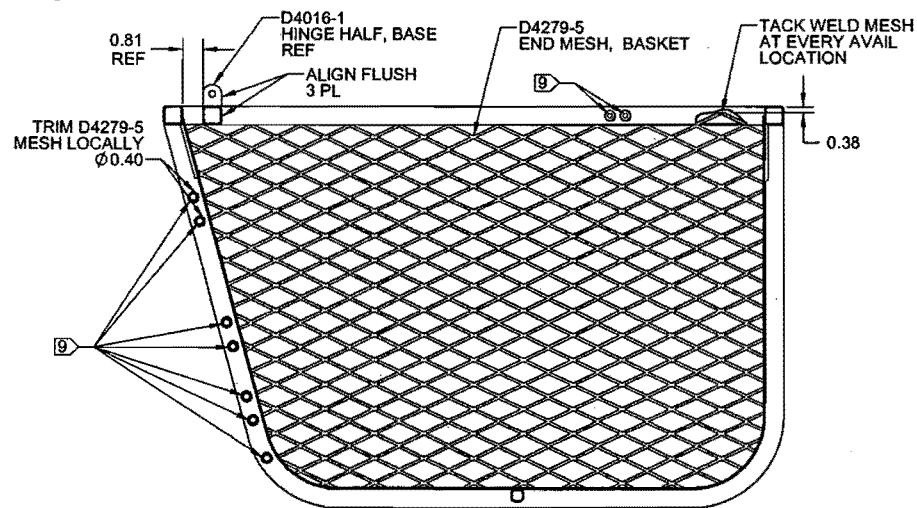
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 42 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

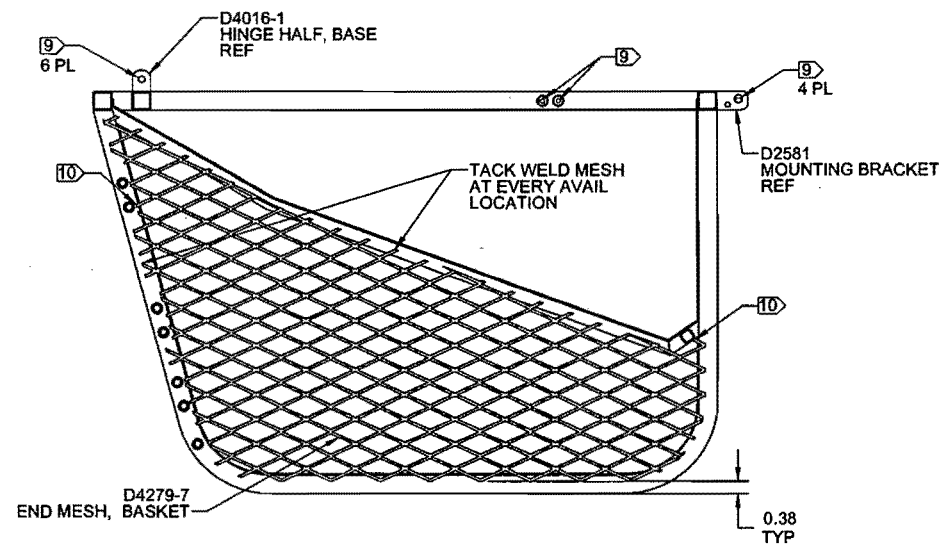
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4273	SHEET 7 OF 12
APPROVED		TITLE	SCALE
DE APPR.		BASKET BASE ASSY	NTS
DATE	10.11.25	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR REPRODUCED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



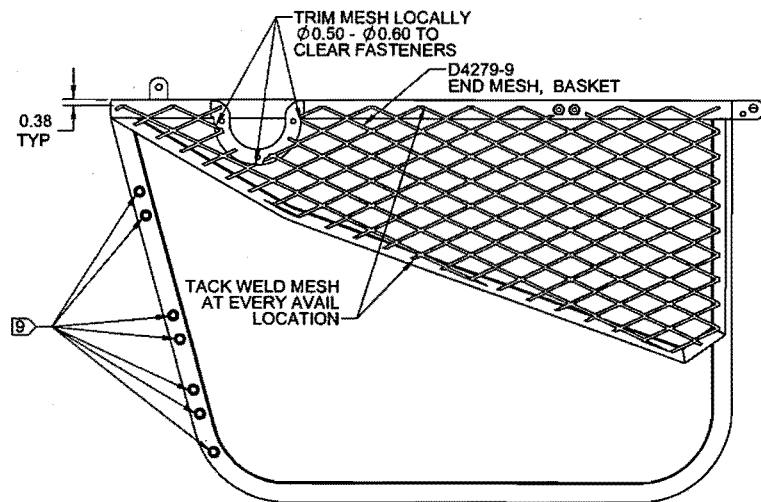
DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D4273	SHEET 8 OF 12
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	BASKET BASE ASSY	NTS
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SECTION J-J (A7-8)



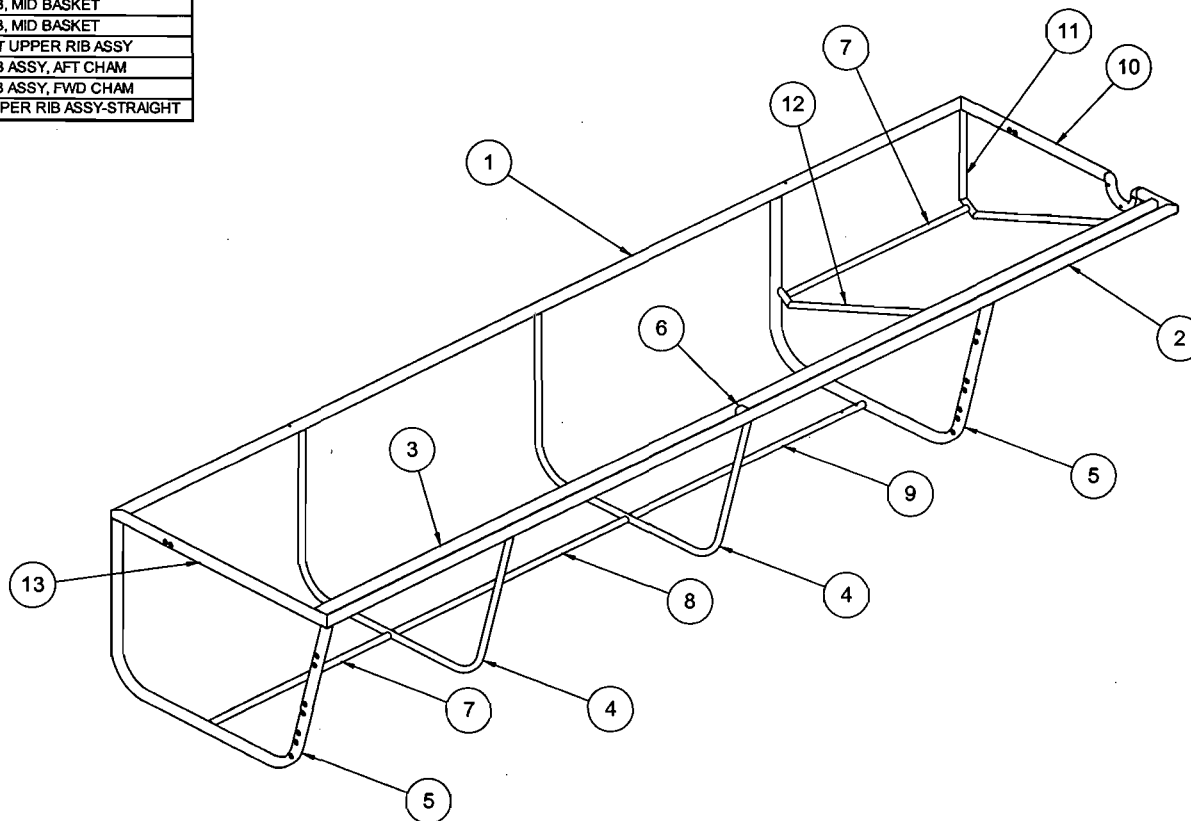
SECTION K-K (A2-8)
(MESH SHOWN LOCALLY FOR CLARITY)



SECTION L-L (A7-8)
(MESH SHOWN LOCALLY FOR CLARITY)

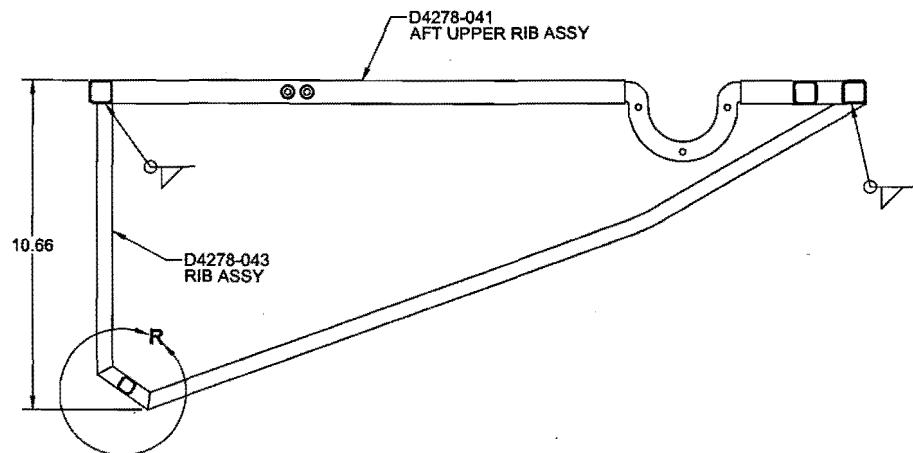
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4273	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 9 OF 12	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BASKET BASE ASSY	NTS
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ITEM	QTY	PART NUMBER	DESCRIPTION
	1	D4273-142	BASKET FRAME ASSY, RH
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	1	D3913-9	HINGE RIB
4	2	D3916-5	LIGHT RIB
5	2	D3916-041	RIB ASSY
6	1	D4017-7	RIB
7	2	D4277-3	RIB, BASKET END
8	1	D4277-5	RIB, MID BASKET
9	1	D4277-17	RIB, MID BASKET
10	1	D4278-041	AFT UPPER RIB ASSY
11	1	D4278-043	RIB ASSY, AFT CHAM
12	1	D4278-045	RIB ASSY, FWD CHAM
13	1	D4278-047	UPPER RIB ASSY-STRAIGHT

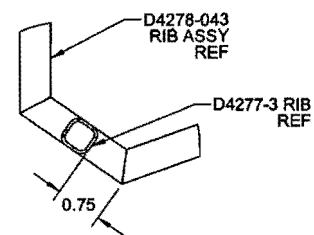


D4273-142 FRAME ASSY, RH

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D4273	SHEET 10 OF 12
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	BASKET BASE ASSY	NTS
DATE	10.11.25	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



SECTION P-P (B2-11)



DETAIL R

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4273	REV. A
MFG. APPR.	<i>[Signature]</i>	TITLE BASKET BASE ASSY	SHEET 12 OF 12
APPROVED	<i>[Signature]</i>		SCALE NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	10.11.25		